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Injection unit	Unit	Speed-Pack 260		Speed-Pack 330		Speed-Pack 400		Speed-Pack 470	
Swept Volume	cm ³	136	183	432	552	552	735	552	735
Injection Weight (PS)	g	124	167	393	502	502	669	502	669
Screw Diameter	mm	31	36	46	52	52	60	52	60
Screw L/D Ratio	L/D	24,4	21,0	26,0	26,0	26,0	26,0	26,0	26,0
Injection Pressure (Max.)	kgf/cm ²	2.549	1.890	2.084	1.631	1.631	1.225	1.631	1.225
Injection Rate (PS)	g/s	309	417	681	870	966	1.287	966	1.287
Injection Speed (PS)	mm/s	450		450		500		500	
Screw Rotation Speed (Max.)	rpm	300		300		300		300	
Screw Stroke	mm	180		260		260		260	
Nozzle contact force	t	4,2		6,2		6,2		6,2	
Nozzle stroke	mm	275		380		380		380	
Clamping unit									
Clamping Force (Max.)	t	260		330		400		470	
Opening Stroke	mm	560		660		720		820	
Maximum Daylight	mm	1.140		1.340		1.450		1.670	
Space between Tie Bars (HxV)	mm	580 x 580		670 x 670		720 x 720		830 x 830	
Max. Mould Thickness	mm	580		680		730		850	
Min. Mould Thickness	mm	190		225		250		300	
Ejector Stroke	mm	150		130		165		170	
Ejector Force	t	6,7		11,1		11,1		16,6	
Centerring	mm	160		160		160		200	
Others									
System Pressure	MPa	17,5		17,5		17,5		17,5	
Pump Motor	kW	40		40 + 34		40 + 40		40 + 40	
Electrical Heating	kW	10,5		31		31		31	
Temperature Control Zones	Zones	3 + Nozzle		4 + Nozzle		4 + Nozzle		4 + Nozzle	
Oil Tank Capacity	L	330		700		760		850	
Machine dimensions (LxWxH)	m	5,9 x 1,6 x 2,2		7,2 x 1,8 x 2,2		8,0 x 1,9 x 2,2		8,8 x 2,0 x 2,3	
Machine weight	t	7,5		13,5		15,8		18,5	

All technical data and features are subjected to change without notice.